

MANU MODE

PAGE 6

hmiFilledBottles := 0
hmiTankWeight := 0
step := 0
stepConveyor := 0

hmiWaterGo

InterlockManu

Weight <= 1

S2

P2 := ON

Weight <
hmiWaterWeight

P2 := OFF

hmiOilGo

InterlockManu

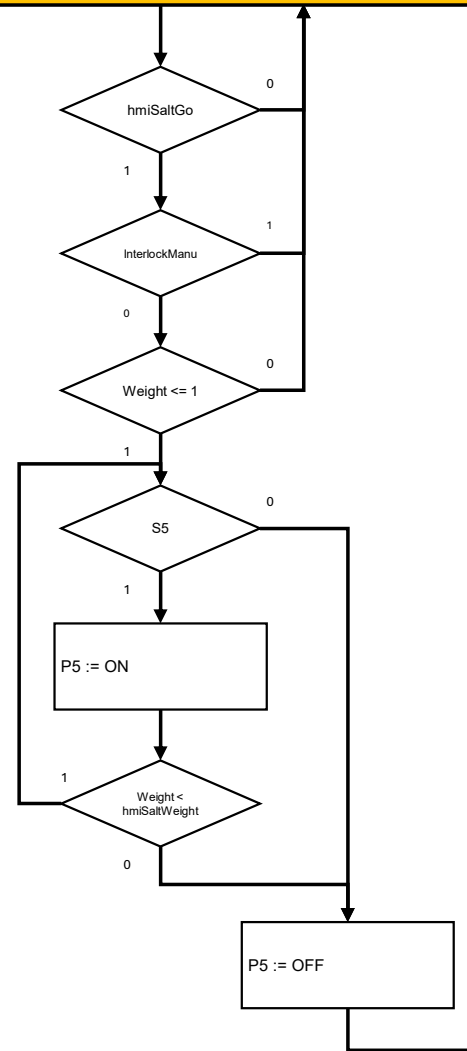
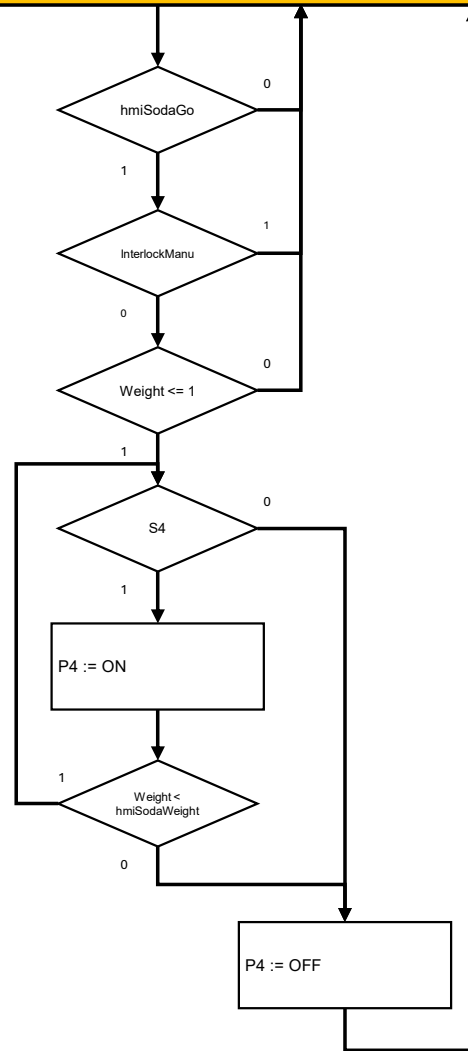
Weight <= 1

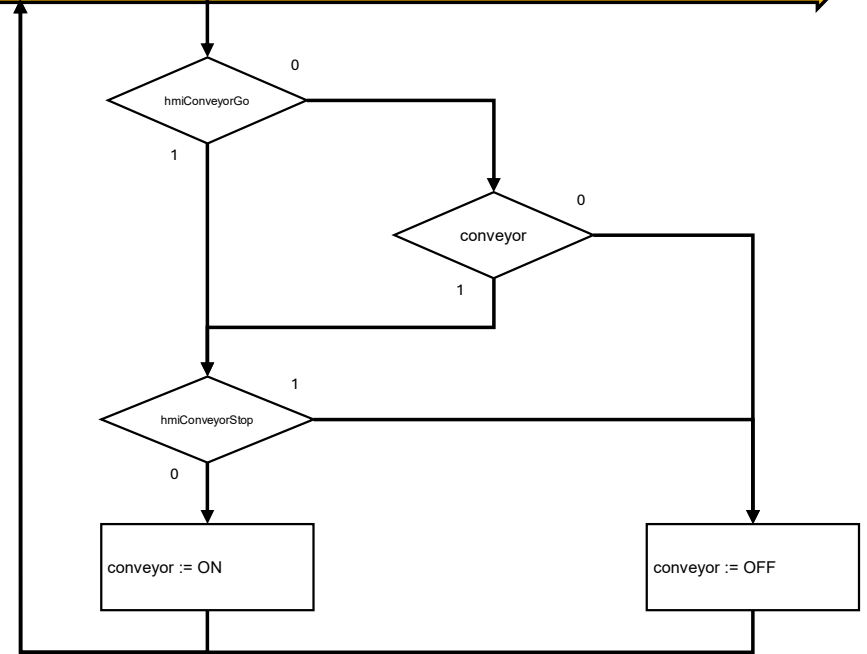
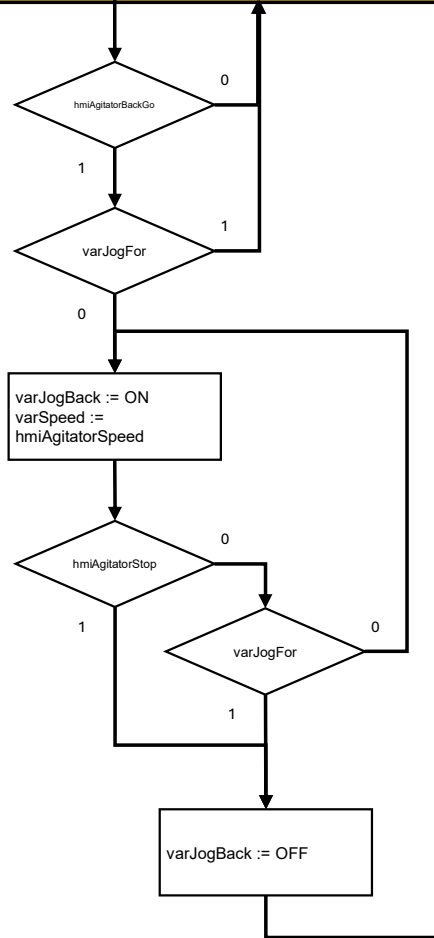
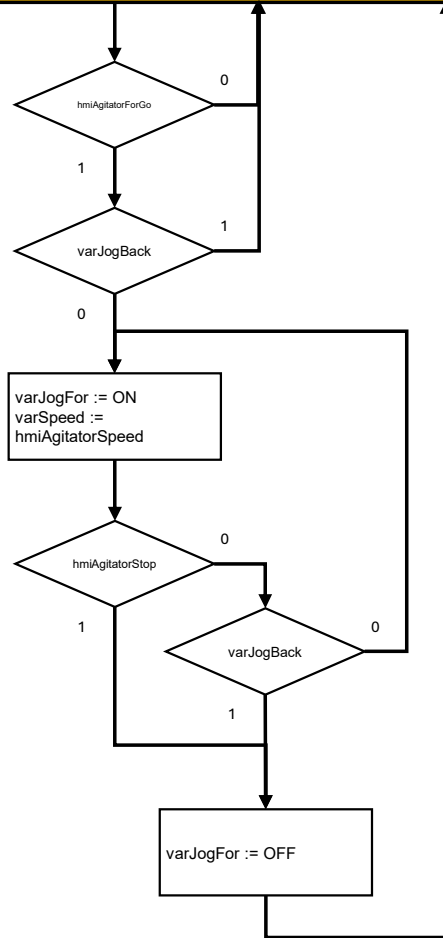
S3

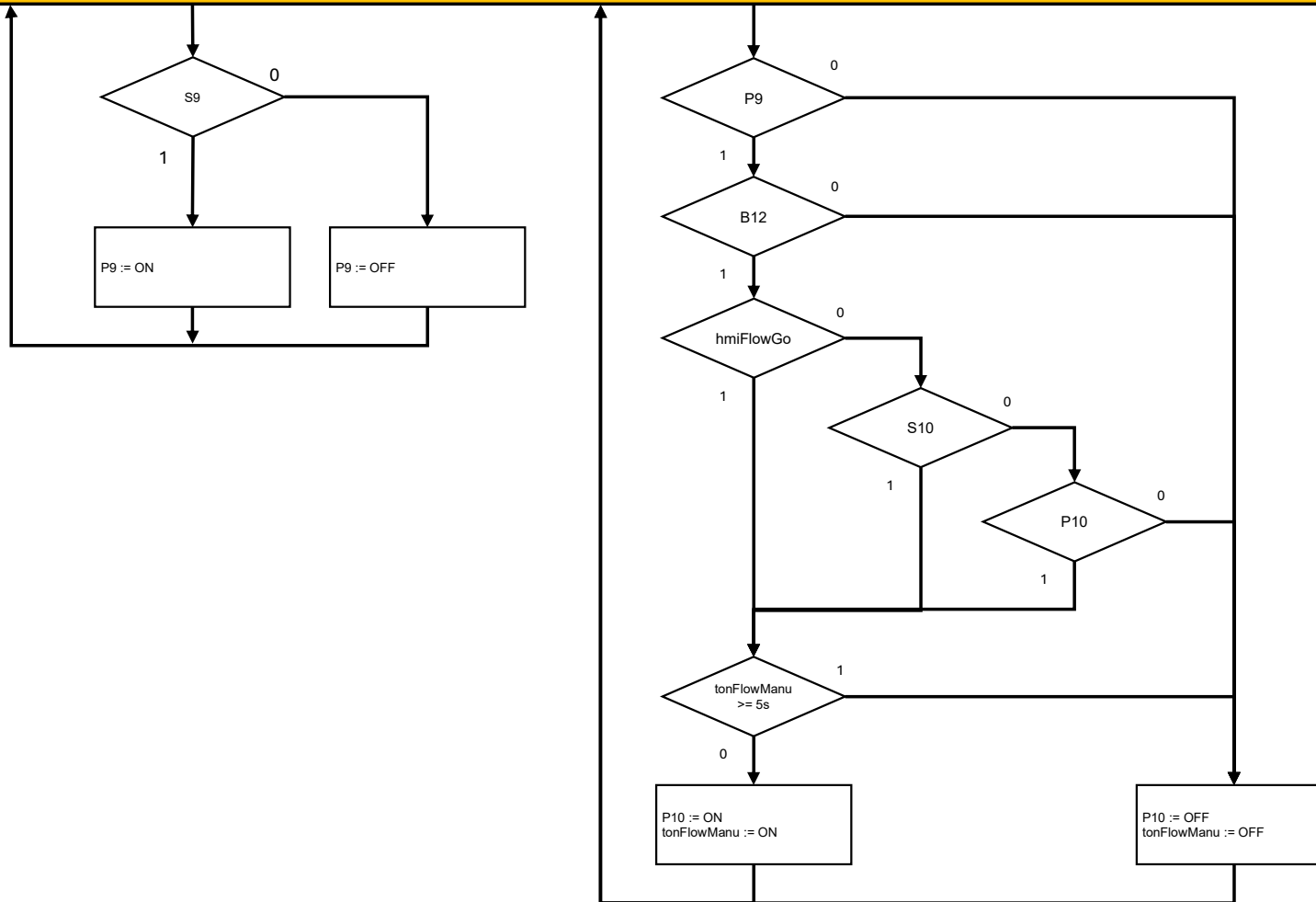
P3 := ON

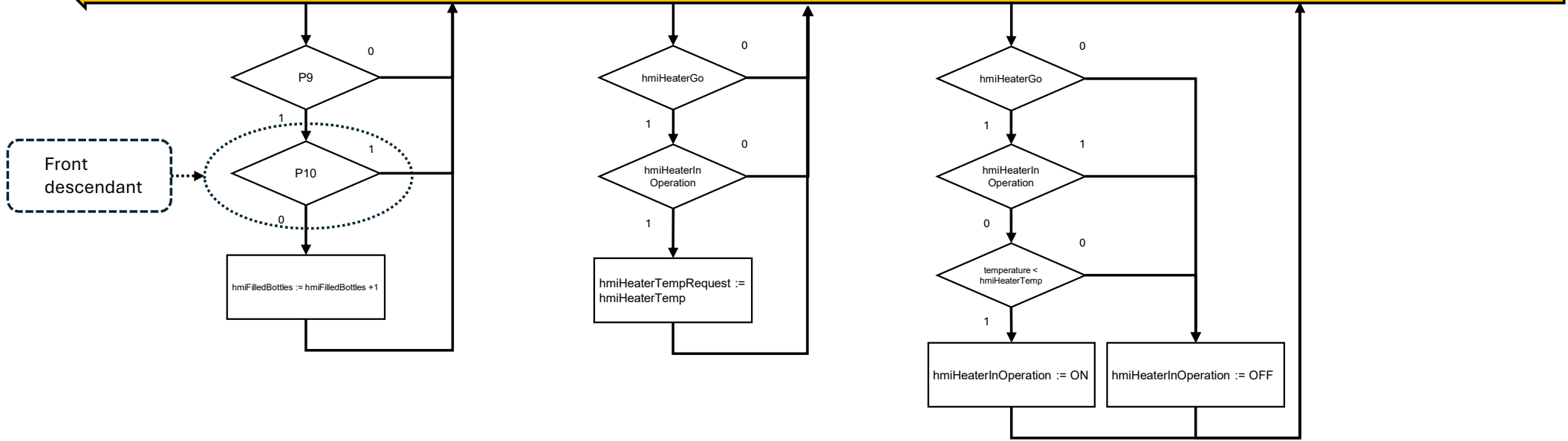
Weight <
hmiOilWeight

P3 := OFF









AUTO MODE

PAGE 11

step = stepSauv

0

1

tonStep := ON

tonStep >= 2s

0

1

lockG7 := RESET

stepSauv := step

hmiWaterSetpoint > 0

0

1

hmiOilSetpoint > 0

0

1

hmiSodaSetpoint > 0

0

1

hmiSaltSetpoint > 0

0

1

hmiHeaterSetpoint >= 50

0

1

hmiHeaterSetpoint <= 120

0

1

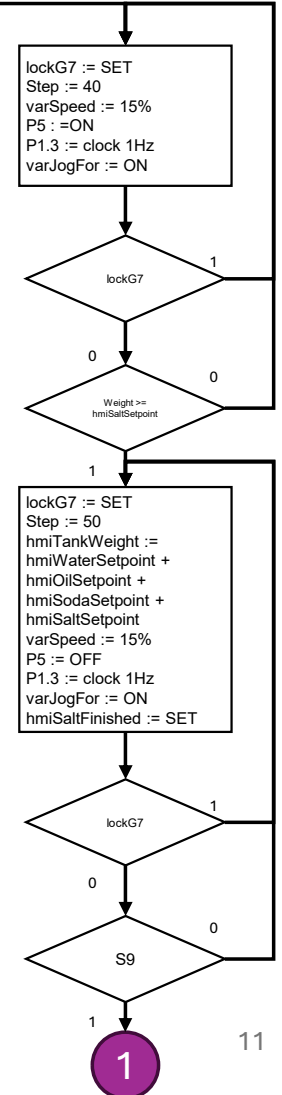
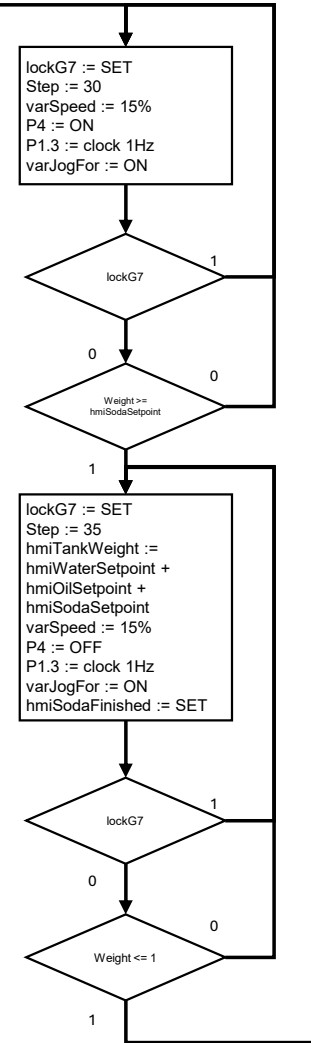
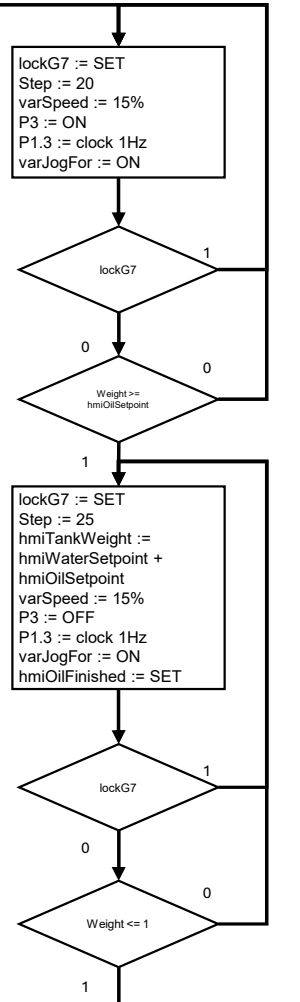
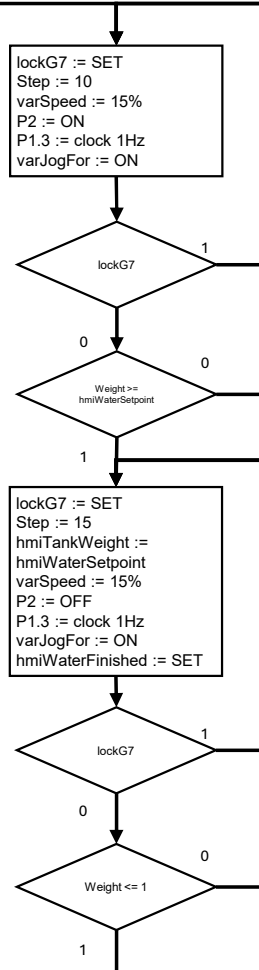
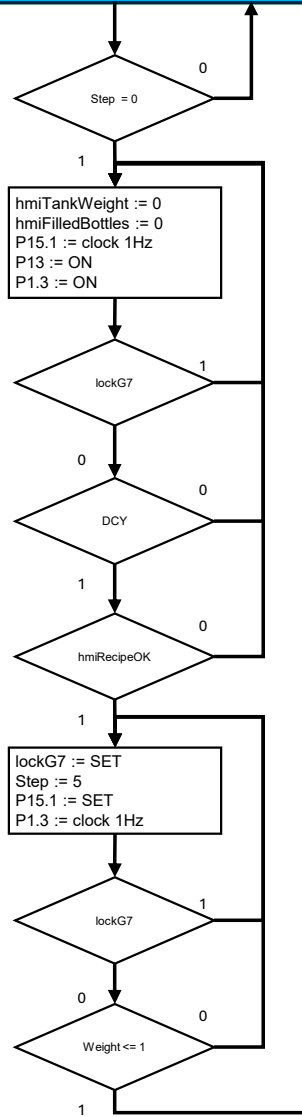
hmiBottlesQuantity > 0

0

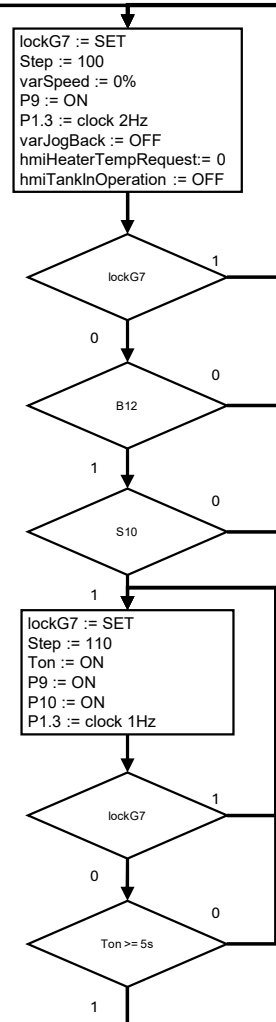
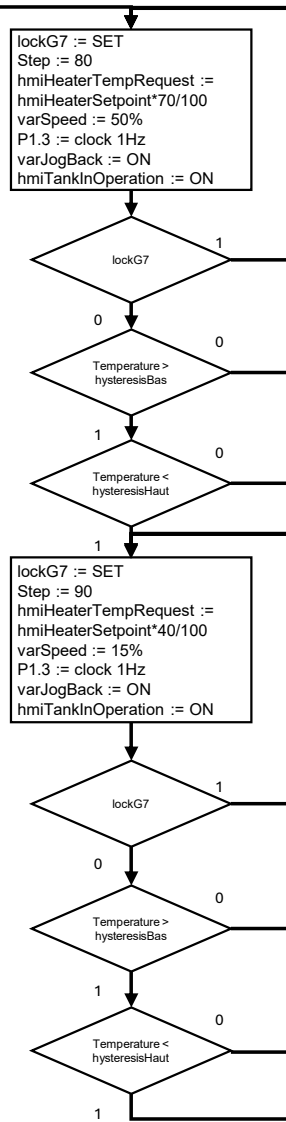
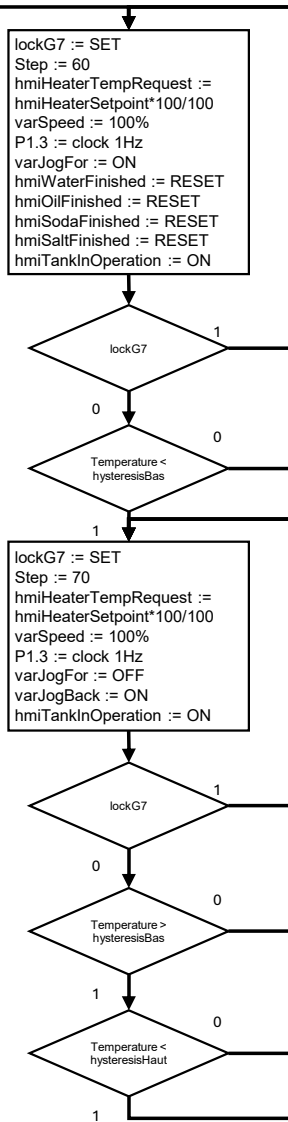
1

hmiRecipeOk := ON

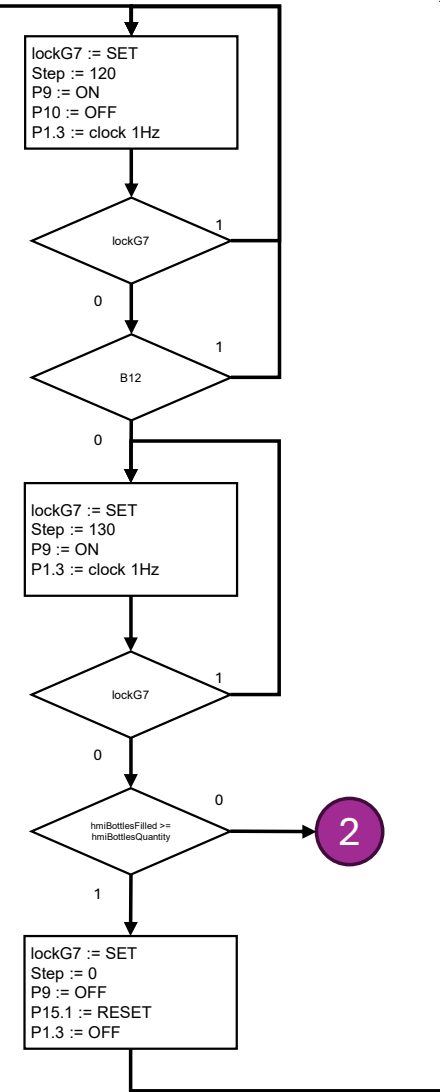
hmiRecipeOk := OFF



1



2



2

